

**Technical Data: MIG-MAG torches, gas-cooled**

	<b>ML 1500</b>	<b>ML 2400</b>	<b>ML 2500</b>	<b>ML 3600</b>	<b>ML 3800</b>	<b>ML 4500</b>
Type of torch						
type of cooling	gas-cooled	gas-cooled	gas-cooled	gas-cooled	gas-cooled	gas-cooled
MIG-MAG						
Load CO <sup>2</sup> (in A)	180	250	230	300	320	370
Load M 21 mixed gas (in A)	150	220	200	270	270	300
Duty cycle						
Duty cycle (in %)	60%	60%	60%	60%	60%	60%
Field of application						
weldable wires (in mm)	0,6-1,0	0,8-1,2	0,8-1,2	0,8-1,2	0,8-1,6	1,0-1,6
Torch equipment						
Standard equipment for wire:	0,8	1,0	1,0	1,0	1,2	1,2
Handle recess	1/2 (PM)	1/2 (PM)	1	1/2 (PM)	1/2 (PM)	2
Torch connection	Euro-ZA	Euro-ZA	Euro-ZA	Euro-ZA	Euro-ZA	Euro-ZA
Standards and approvals						
standard	EN 60974-07	EN 60974-07	EN 60974-07	EN 60974-07	EN 60974-07	EN 60974-07